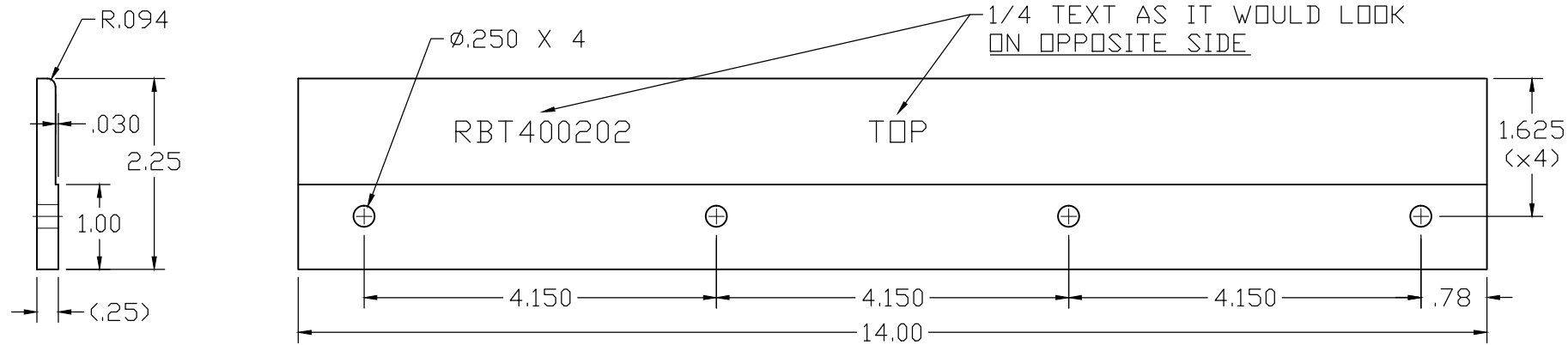
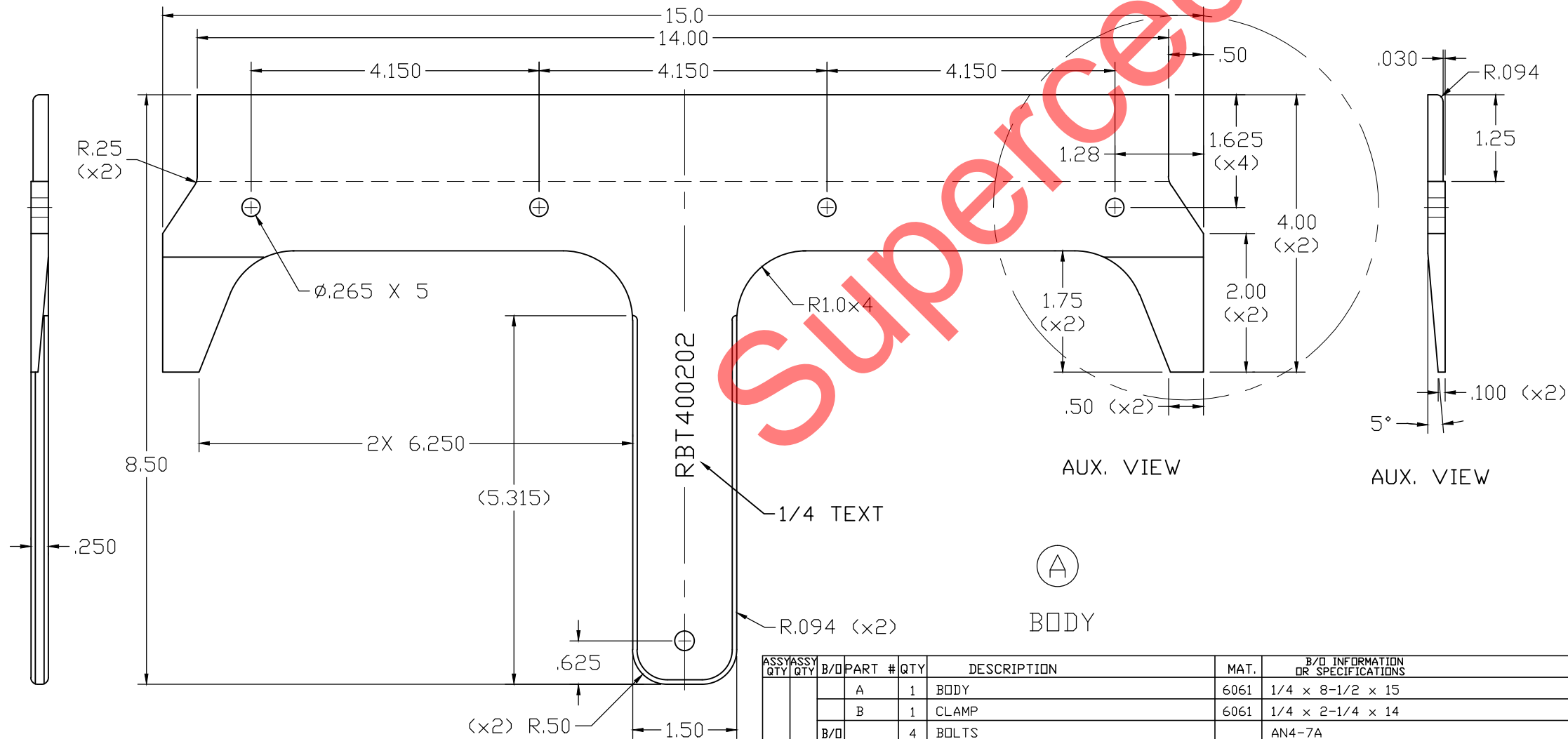


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	CHANGED TOOL No. FROM 206-215-001-101.	8/24/06	WP	DW
2	PART A CHANGED .03 STEP TO CORRECT SIDE; PART B MOVED TOOL No. TO LEFT & ADDED "TOP".	8/29/06	WP	DW
3	COMBINED TWO PAGES INTO ONE, INSTALLED NEW TITLE BLOCK, REV. TABLE, & BOM. CHANGED PART (A) HANDLE FROM; R.25 CORNER RADIUS, 1/16 CHAM. OR RADIUS. THE TWO END BEVELS WERE 1.170@7°. ALSO CHANGED FROM PAINT WITH FORREST #1A31E551 YELLOW.	1/29/08	WP	GE
4	CH'D A HANDLE HOLE POSITION FROM .50 PER G.E. CH'D FINISH FROM SAFETY YELLOW, CH'D NOTE 1 & ADDED NOTE 2 PER R.W.	8/12/11	RJC	RW
5	CH'D WIDTH DIM WAS 2X 6.275 IS 2X 6.250, CH'D LENGTH OF SLOPE DIM WAS 1.660 IS 1.715.	2/12/13	BIM	GE
5A	PART A CH'D DIMENSION WAS 1.715 IS 1.71.	12/2/13	RJC	GE

EPOXY BOLT HEADS & 1/4" OF SHANK TO PART B. WIPE EXPOSED SHANK CLEAN.



- NOTES
- ANODIZE RED (A) BODY & (B) CLAMP.
  - EPOXY BOLTS IN (B) CLAMP AFTER ANODIZING.

RED BARN MACHINE			
TITLE			
TRIM TAB BENDER			
DWG NO.			REV
RBT400202			5A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: COLE	
TOLERANCES ON:		APPROVED: D. Weil	
DECIMALS .XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH ANODIZE RED	
.X ± .1		SPEC MIL-A-8625F, TYPE II, CLASS II	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 206	
SCALE	NTS	DATE	1-4-02
		SHEET	1 of 1

ASSY	QTY	B/O	PART #	QTY	DESCRIPTION	MAT.	B/O INFORMATION OR SPECIFICATIONS
			A	1	BODY	6061	1/4 x 8-1/2 x 15
			B	1	CLAMP	6061	1/4 x 2-1/4 x 14
		B/O		4	BOLTS		AN4-7A
		B/O		4	WASHERS		AN960-416L
		B/O		4	WING NUTS		AN350-4 or MS35426-14
ASSY #	QTY						

OBSOLETE--- DO NOT USE  
NOT APPROVED FOR PRODUCTION

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
1	CHANGED P/N FROM 206-215-001-101	8-24-06	WP
2	CHANGED .03 STEP TO CORRECT SIDE	8-29-06	WP

PAINT SAFETY YELLOW  
FORREST PAINT #1A31E551

PART #		QTY	DESCRIPTION	
A		1	BODY - 6061 SHEET - 1/4 x 15 x 8 1/2	
DRAWN BY: COLE		<div><div>RB</div>RED BARN MACHINE</div>		
CHECKED				
HEAT TREAT		TITLE		
FINISH SPEC				
YELLOW PAINT		TRIM TAB BENDER- BODY		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DWG NO.		REV.
TOLERANCES ON: DECIMALS .XXX ± .010 XX ± .03 X ± .1		RBT400202		2
ANGLES ± .5°		SCALE		DATE
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		NTS		1-4-02
		SHEET		1 of 2

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ON:  
DECIMALS .XXX ± .010 ANGLES ± .5°  
.XX ± .03  
.X ± .1  
UNLESS OTHERWISE SPECIFIED  
1. BREAK ALL SHARP EDGES  
.015 x 45° PR .015 R  
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
1	CHANGED P/N FROM 206-215-001-101	8-24-06	WP
2	MOVED P/N TO THE LEFT AND ADDED TOP	9-21-06	WP

OBSOLETE--- DO NOT USE  
NOT APPROVED FOR PRODUCTION

EPOXY BOLT HEADS & 1/4"  
OF SHANK TO PART B.  
WIPE EXPOSED SHANK  
CLEAN

PAINT AFTER EPOXY CURES  
SAFETY YELLOW  
FORREST PAINT #1A31E551

PART #	QTY	DESCRIPTION
B	1	CLAMP BAR - 6061 SHEET - 1/4 x 2 1/4 x 14

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PART #	QTY	DESCRIPTION
B.□	4	BOLTS - AN4-7A
B.□	4	WASHERS - AN960-416L
B.□	4	WING NUTS - AN350-4 or MS35426-14

USED ON MODEL
BELL 206

DRAWN BY: COLE
CHECKED
HEAT TREAT
FINISH SPEC
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS ANGLES
.XXX ± .010 ± .5°
.XX ± .03
.X ± .1
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RED BARN MACHINE	
TITLE TRIM TAB BENDER - CLAMP	
DWG NO. RBT400202	REV. 2
SCALE NTS	DATE 1-4-02
SHEET 2 of 2	